



# Gumi

## Modular Sofas and Tables

DESIGNED BY MADE STUDIO

### Environmental Declaration

At Ondarreta, we are committed to designing and manufacturing products that care for people and the planet. Its collections are created under strict sustainability criteria, prioritizing eco-design, recyclable and long-lasting materials.

All products are locally manufactured in Oiartzun, Spain, in facilities powered by 100% renewable energy, supplemented by self-generated solar energy. Ondarreta collaborates mainly with local suppliers to support the regional economy and reduce transport emissions. When local sourcing is not possible, the company collaborates with selected European manufacturers who share its values and provide components and materials of the highest quality, ensuring durability and excellence in every detail.

Ondarreta operates under ISO 9001 and ISO 14001 certifications, guaranteeing quality and responsible environmental management across all processes. Its products are tested in accordance with the EN 16139:2013 European standard to ensure strength, safety, and durability.

The Gumi collection has been thoughtfully eco-designed, optimizing multiple stages of its life cycle. Its glue-free upholstery system allows for easy replacement, cleaning, and disassembly at the end of its lifespan.

Through innovation, responsibility, and proximity, Ondarreta creates timeless designs that connect people and spaces while respecting the environment with minimal impact and maximum value for a more sustainable future.

### Certifications



Designed in accordance with the Eco-design standard UNE-EN ISO 14006:2011.



Manufactured under the Environmental Management System standard ISO 14001:2015 and the Quality Management System standard ISO 9001:2015.



**MATERIALS**

- Steel: around 80% recycled content, depending on market availability. Material is 100% recyclable.
- Epoxy finish: polyester-based powder epoxy coating, free from harmful compounds (TGIC-free). Complies with QUALICOAT specifications.
- Aluminium: sourced from suppliers that employ advanced sustainable manufacturing processes, with an approximate recycled content of 80%, subject to market availability. Fully recyclable material offering excellent performance in long-lasting applications.
- Upholstery: removable, adhesive-free. The selected fabric collections may change each season, always including options made from recycled yarns. They comply with various certifications such as: Oeko-Tex, EU Ecolabel, Greenguard, Indoor Advantage Gold, EcoSense, Carbon Neutral, HPD, EPD, REACH Compliant, or RoHS Compliant.
- Foams: high-quality foams with superior ergonomics and improved fire performance. They comply with CAL TB 117, UNI 9175 – Class IIM, BKZ 2.2 / 5.2, the UK Furniture and Furnishings (Fire) (Safety) Regulations, and the IMO FTP Code 2010. They are Oeko-Tex Standard 100 certified.
- Cover: waterproof polyester fabric that ensures optimal protection and hygiene for the product, maintaining its shape and comfort and thereby extending its useful life.
- Tabletops: available in two options: the innovative Fenix surface, or a wide range of laminates, both on birch plywood.
- Packaging: FSC-certified boxes with an average of 70% recycled material, and bags made with 50% recycled content. Both are 100% recyclable, facilitating processes due the absence of metal staples. In addition, the box prints are made using eco-friendly water-based inks.

**PRODUCTION**

- 100% manufactured in Spain.
- Production and assembly take place in a facility with zero CO<sub>2</sub> emissions, thanks to the use of 100% renewable energy.
- 21% reduction in associated environmental impacts by optimising structure, using recycled aluminium, and foam, as well as other phases of its life cycle, in eco-design processes.
- Produced with high-quality materials that ensure a long product lifespan.

- 77% of production waste is recycled, and hazardous waste receives specialized treatment.
- Zero water consumption in our manufacturing processes.

**TRANSPORT**

- Optimization of cardboard use in packaging.
- Optimization of logistics loads: all trucks are dispatched fully loaded or with shared and consolidated shipments.
- Promotion of circular economy practices in industrial packaging by returning boxes, bags, protective components, and pallets to suppliers, extending their lifespan and avoiding continuous production.
- Prioritization of local suppliers, supporting the local economy and contributing to the reduction of emissions derived from transportation.

**USE**

- Product tested according to the European standard EN 16139:2015, Level L2 (severe use), guaranteeing strength and durability in demanding environments.
- Use and maintenance guides are available to ensure proper care and preservation of our materials and finishes.
- 2-year warranty on all components manufactured by Ondarreta.
- Minimum 10-year availability of spare parts for product components.

**END OF LIFE**

- Product design focused on easy disassembly and material separation, facilitating recycling, reuse, or proper environmental management at the end of its lifecycle.
- Packaging is reusable , returnable and recyclable.
- The foams used are recyclable through specific industrial processes (mechanical or chemical recycling), always through authorised waste management companies. They are not recyclable through domestic or municipal systems.
- Recyclable materials are used in all products (% recyclability indicated in the next section).

# Product Eco Passport

## Gumi Central

Code: LGUMCT

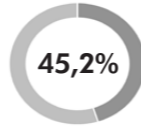


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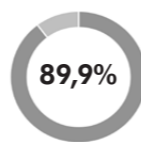


Material	Weight	
Foam	8,33 kg	50,11%
Aluminium	6,02 kg	36,22%
Fabric	1,50 kg	9,02%
Polyester	0,62 kg	3,73%
Velcro	0,10 kg	0,60%
LDPE	0,05 kg	0,31%

### Recycled



### Recyclable

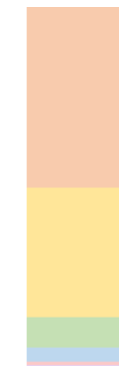


## Gumi Puf

Code: LGUMPT

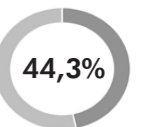


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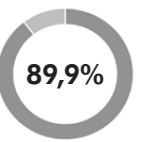


Material	Weight	
Foam	5,24 kg	50,32%
Aluminium	3,74 kg	35,92%
Fabric	0,87 kg	8,35%
Polyester	0,41 kg	3,95%
Velcro	0,10 kg	0,96%
LDPE	0,05 kg	0,50%

### Recycled



### Recyclable



## Gumi Corner

Code: LGUMET

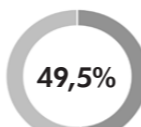


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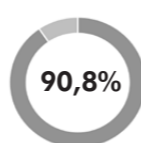


Material	Weight	
Foam	9,08 kg	45,98%
Aluminium	8,01 kg	40,56%
Fabric	1,76 kg	8,91%
Polyester	0,75 kg	3,77%
Velcro	0,10 kg	0,51%
LDPE	0,05 kg	0,26%

### Recycled



### Recyclable



## Gumi Table

Code: MGUMFTBEA

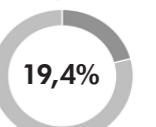


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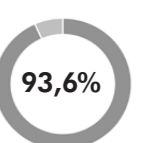


Material	Weight	
Wood	11,70 kg	46,01%
Foam	8,11 kg	31,90%
Aluminium	3,74 kg	14,71%
Fabric	1,20 kg	4,72%
Polyester	0,43 kg	1,67%
Steel	0,10 kg	0,39%
Velcro	0,10 kg	0,39%
LDPE	0,05 kg	0,22%

### Recycled



### Recyclable



## Gumi Arms

Code: LGUMBT

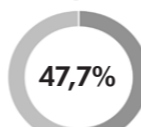


### Composition

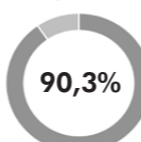


Material	Weight	
Foam	10,27 kg	48,62%
Aluminium	8,00 kg	37,88%
Fabric	2,08 kg	9,85%
Polyester	0,62 kg	2,94%
Velcro	0,10 kg	0,47%
LDPE	0,05 kg	0,25%

### Recycled



### Recyclable



## Gumi Box

Code: MGUMBTBEA

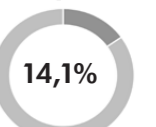


### Composition

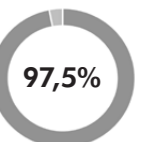


Material	Weight	
Wood	25,55 kg	71,41%
Foam	4,51 kg	12,61%
Aluminium	3,74 kg	10,45%
Fabric	1,20 kg	3,35%
Polyester	0,43 kg	1,19%
Steel	0,20 kg	0,57%
Velcro	0,10 kg	0,29%
LDPE	0,05 kg	0,15%

### Recycled



### Recyclable



# Product Eco Passport

## Gumi Side Table H45 + Electrification

Code: MGUMA1EE



### Composition

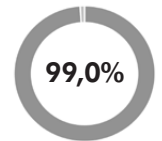


Material	Weight	
Steel	6,00 kg	79,47%
Wood	1,30 kg	17,22%
Plastic + Metals	0,20 kg	2,65%
LDPE	0,05 kg	0,66%

### Recycled



### Recyclable



## Gumi Side Table H65

Code: MGUMA2EE

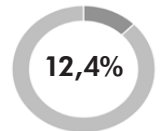


### Composition

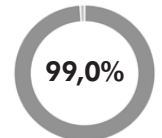


Material	Weight	
Steel	5,80 kg	81,12%
Wood	1,30 kg	18,18%
LDPE	0,05 kg	0,70%

### Recycled



### Recyclable



## Gumi Cushion

Code: CLGUMT

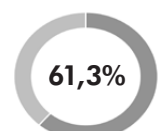


### Composition

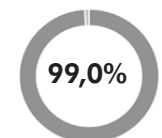


Material	Weight	
Fabric	0,25 kg	61,27%
Foam	0,16 kg	38,73%

### Recycled



### Recyclable



### Remarks

\* Calculations are based on the use of 100% recycled fabric collections.

\* Designed as a functional product for outdoor use, utilising fabrics specifically intended for this purpose.